DIN EN 13329:2021-11 (E)

Laminate floor coverings - Elements with a surface layer based on aminoplastic thermosetting resins - Specifications, requirements and test methods (includes Amendment :2021)

Contents

Page

European foreword 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 6

4 Requirements 7
4.1 General requirements 7
4.2 Classification requirements 8
4.3 Additional technical characteristics 10

5 Marking and packaging 10
5.1 Marking 10
5.2 Packaging 12

6 Test report 12

Annex A (normative) Determination of thickness, length, width, squareness, straightness and flatness 13

A.1 Sampling 13
A.2 Conditioning 13
A.3 Apparatus 13
A.4 Procedure 15
A.4.1 Determination of thickness (t) 15
A.4.2 Determination of length (l) 16
A.4.3 Determination of width (w) 17
A.4.4 Determination of dimensions of squared elements 17
A.4.5 Determination of squareness (q) 18
A.4.6 Determination of straightness (s) 18
A.4.7 Determination of width flatness (fw) 19
A.4.8 Determination of length flatness (fl) 19
A.5 Calculation and expression of results 20
A.5.1 Thickness (t) 20
A.5.2 Length (l) 20
A.5.3 Width (w) 20
A.5.4 Squareness (q) 20
A.5.5 Straightness (s) 21
A.5.6 Width flatness (fw) 21
A.5.7 Length flatness (fl) 21

Annex B (normative) Determination of openings and height difference between elements 22

B.1 Sampling 22
B.2 Conditioning 22
B.3 Apparatus 22
B.4 Procedure 22

B.4.1 Assembling 22
B.4.2 Determination of opening between elements (o) 23
B.4.3 Determination of height difference (h) 23
B.5 Calculation and expression of results 23

Annex C (normative) Determination of dimensional variations after changes in relative humidity 24

C.1 General 24
C.2 Sampling 24
C.3 Conditioning 24
C.4 Calculation and expression of results 25

Annex D (normative) Determination of surface soundness 26

D.1 General 26
D.2 Sampling 26
D.3 Conditioning 26
D.4 Procedure 26
D.4.1 Preparing the test specimen 26
D.4.2 Bonding the steel pad to the surface 27
D.4.3 Determination of force at fracture 27
D.5 Calculation and expression of results 27

Annex E (normative) Determination of abrasion resistance and abrasion classification 28

E.1 Sampling 28
E.2 Conditioning 28
E.3 Apparatus 29
E.3.1 Testing machine 29
E.3.2 Additional material or equipment 31
E.4 Procedure 32
E.4.1 General 32
E.4.2 Preparation of test specimens and abrasive papers 32
E.4.3 Preparation of abrasive wheels 32
E.4.4 Determination of the abrasion rate of abrasive paper 32
E.4.5 Abrasion of test specimen 32
E.4.6 Expression of results 33
E.4.7 Test report 34

Annex F (normative) Calibration and Maintenance of Abrasion equipment 35

F.1 General 35
F.2 Apparatus 35
F.3 Procedure 35
F.3.1 Bearing Wear 35
F.3.2 Shaft Wear 35
F.3.3 Alignment 36

Annex G (normative) Measurement of shore A hardness 38

Annex H (normative) #Determination of large ball impact resistance 39

H.1 General 39
H.2 Apparatus 39
H.2.1 Test devices 39
H.2.2 Underlay 39
H.2.3 Marking pen with water washable ink 39
H.2.4 Cloth 39
H.3 Procedure 39
H.3.1 Large-diameter ball test$ 39

Bibliography 41