

DIN EN 13647:2021-07 (E)

Wood flooring and wood panelling and cladding - Determination of geometrical characteristics

Contents		Page
European foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Principles	5
4.1	General	5
4.2	Dimensions	5
4.3	Angles	5
4.4	Warp	5
4.5	Lipping	8
5	Equipment	9
5.1	General	9
5.2	Equipment to measure the dimensions	9
5.3	Equipment to measure angle values	9
5.4	Equipment to measure warp	10
6	Procedure	12
6.1	Dimensions and shape	12
6.2	Conditioning	12
6.3	Measurement and recording	12
6.4	Dimensions	12
6.5	Additional dimensions, if relevant	13
6.6	Angles	16
6.7	Warp	17
7	Expression of results	18
7.1	Dimensions	18
7.2	Additional dimensions, if relevant	18
7.3	Angle measurement	19
7.4	Warp	19
8	Test report	20
Annex A(informative) Apparatus for square cut elements		21
Annex B(normative) Test rig to measure cup		22