

# DIN ISO 24334:2020-11 (English)

## Laminate floor coverings - Determination of locking strength for mechanically assembled panels (ISO 24334:2019)

---

<b>Contents</b>		<b>Page</b>
National foreword .....		3
National Annex NA (informative) Bibliography .....		4
Foreword .....		5
<b>1</b>	<b>Scope</b> .....	<b>6</b>
<b>2</b>	<b>Normative references</b> .....	<b>6</b>
<b>3</b>	<b>Terms and definitions</b> .....	<b>6</b>
<b>4</b>	<b>Principle</b> .....	<b>6</b>
<b>5</b>	<b>Apparatus</b> .....	<b>6</b>
<b>6</b>	<b>Sampling and conditioning of panels</b> .....	<b>7</b>
<b>7</b>	<b>Testing</b> .....	<b>7</b>
7.1	Cutting of the short panel sides .....	7
7.2	Cutting of the long panel sides .....	8
7.3	Assembling of test specimens .....	9
7.3.1	Assembling of short side specimens .....	9
7.3.2	Assembling of long side specimens .....	10
7.4	Tensile testing .....	11
7.4.1	General .....	11
7.4.2	Preparation .....	11
7.4.3	Procedure .....	11
<b>8</b>	<b>Repetition</b> .....	<b>12</b>
<b>9</b>	<b>Expression of results</b> .....	<b>12</b>
<b>10</b>	<b>Test report</b> .....	<b>12</b>