ISO 24334:2019-07 (E)

Laminate floor coverings - Determination of locking strength for mechanically assembled panels

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Principle 1

5 Apparatus 1

6 Sampling and conditioning of panels 2

7 Testing 2
7.1 Cutting of the short panel sides 2
7.2 Cutting of the long panel sides 3
7.3 Assembling of test specimens 4
7.3.1 Assembling of short side specimens 4
7.3.2 Assembling of long side specimens 5
7.4 Tensile testing 6
7.4.1 General 6
7.4.2 Preparation 6
7.4.3 Procedure 6

8 Repetition 7

9 Expression of results 7

10 Test report 7