

# ISO 19210:2017-07 (E)

## Adhesives - Wood adhesives for non-structural applications - Determination of tensile shear strength of lap joints

---

<b>Contents</b>		<b>Page</b>
Foreword .....		iv
Introduction .....		v
1	Scope .....	1
2	Normative references .....	1
3	Terms and definitions .....	1
4	Principle .....	2
5	Safety .....	2
6	Apparatus .....	2
7	Procedure .....	2
7.1	Preparation of bonded assemblies .....	2
7.2	Preparation of test pieces .....	3
7.3	Number of test pieces .....	4
7.4	Treatment prior to tensile shear testing .....	4
7.5	Tensile shear test .....	5
8	Expression of results .....	5
9	Test report .....	5
Annex A (informative) Single-lap joint test pieces .....		7
Bibliography .....		8