

DIN EN 14323:2017-07 (E)

Wood-based panels - Melamine faced boards for interior uses - Test methods

Contents		Page
European foreword		4
1	Scope	5
2	Normative references	5
3	Test pieces	5
4	Conditioning of test pieces	5
5	Test methods	5
5.1	Dimensions (thickness, length and width)	5
5.2	Flatness	5
5.2.1	Principle	5
5.2.2	Apparatus	5
5.2.3	Test pieces	6
5.2.4	Procedure	6
5.2.5	Expression of results	6
5.3	Edge damage	6
5.3.1	Principle	6
5.3.2	Apparatus	6
5.3.3	Test pieces	6
5.3.4	Procedure	6
5.3.5	Expression of results	6
5.4	Surface defects	6
5.4.1	Principle	6
5.4.2	Apparatus	6
5.4.3	Test pieces	7
5.4.4	Procedure	7
5.4.5	Expression of results	7
5.5	Resistance to scratching	8
5.5.1	Principle	8
5.5.2	Apparatus	8
5.5.3	Test pieces	8
5.5.4	Procedure	8
5.5.5	Expression of results	8
5.6	Resistance to staining	8
5.6.1	Principle	8
5.6.2	Staining agents	8
5.6.3	Apparatus	9
5.6.4	Test pieces	9
5.6.5	Procedure	9
5.6.6	Expression of results	9
5.7	Resistance to cracking	10
5.7.1	Principle	10
5.7.2	Apparatus	10
5.7.3	Test pieces	10
5.7.4	Procedure	10
5.7.5	Expression of results	10
5.8	Colour matching and surface texture	10
5.8.1	Principle	10
5.8.2	Reference sample	11

5.8.3	Test piece	11
5.8.4	Apparatus	11
5.8.5	Procedure	11
5.9	Resistance to abrasion of the decorative surface layer	12
5.9.1	Principle	12
5.9.2	Test pieces	12
5.9.3	Preconditioning of the test pieces and abrasive paper	12
5.9.4	Apparatus	12
5.9.5	Materials	12
5.9.6	Procedure	12
5.9.7	Expression of results	12
5.10	Resistance to water vapour	12
5.10.1	Principle	12
5.10.2	Apparatus	13
5.10.3	Test pieces	13
5.10.4	Procedure	13
5.10.5	Expression of results	13
5.11	Resistance to colour change in xenon arc light	13
5.11.1	Principle	13
5.11.2	Apparatus	13
5.11.3	Test pieces	13
5.11.4	Procedure	13
5.11.5	Expression of results	13
5.12	Gloss level	14
5.12.1	Principle	14
5.12.2	Test piece	14
5.12.3	Apparatus	14
5.12.4	Procedure	14
5.12.5	Expression of results	14
5.13	Resistance to impact by large-diameter steel ball	15
5.13.1	Principle	15
5.13.2	Apparatus	15
5.13.3	Test pieces	15
5.13.4	Procedure	15
5.13.5	Expression of results	15
6	Test report	15
Annex A (informative) Staining agents		16
Bibliography		17