# DIN EN 205:2016-12 (E)

## Adhesives - Wood adhesives for non-structural applications - Determination of tensile shear strength of lap joints

## Contents

Page


European foreword ..... 3

Introduction ..... 4

1 Scope ..... 5

2 Normative references ..... 5

3 Terms and definitions ..... 5

4 Principle ..... 5

5 Apparatus ..... 5

6 Procedure ..... 5
6.1 Preparation of bonded assemblies ..... 5
6.2 Preparation of test pieces ..... 8
6.3 Number of test pieces ..... 8
6.4 Treatment prior to tensile shear testing ..... 9
6.5 Tensile shear test ..... 9

7 Expression of results ..... 9

8 Test report ..... 9

Annex A (informative) Single lap joint test pieces ..... 11