ISO 16893:2016-01 (E)

Wood-based panels - Particleboard

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms,definitionsandabbreviatedterms 2
3.1 Terms and definitions 2
3.2 Abbreviated terms 2

4 Classifications 2
4.1 Classification matrices 2
4.2 Uses 3
4.3 Additional classifications 3
4.4 Structural grades 4

5 Tests related to each class of particleboard 4
5.1 Mandatory tests 4
5.2 Optional tests 4

6 Thickness ranges 5

7 Expressionofspecificationlimitsandgeneralrequirements 5
7.1 Expression of specification limits 5
7.2 Lower specification limits 5
7.3 Upper specification limits 6
7.4 Moisture resistance requirement options 6
7.5 Density variation, dimension and moisture content requirements 6
7.6 Formaldehyde requirements 6
7.7 Load bearing particleboard 7

8 Specificpropertyrequirements 7
8.1 Requirements for general purpose particleboard for use in dry conditions (P-GP REG) 7
8.2 Requirements for furniture grade particleboard for use in dry conditions (P-FN REG) 8
8.3 Requirements for load bearing particleboard for use in dry conditions (P-LB REG) 8
8.4 Requirements for heavy-duty load bearing particleboard for use in dry conditions (P-HLB REG) 9
8.5 Requirements for general purpose particleboard for use in temperate humid conditions (P-GP MR1) 9
8.6 Requirements for furniture grade particleboard for use in temperate humid conditions (P-FN MR1) 10
8.7 Requirements for load bearing particleboard for use in temperate humid conditions (P-LB MR1) 11
8.8 Requirements for heavy-duty load bearing particleboard for use in temperate humid conditions (P-HLB MR1) 12
8.9 Requirements for general purpose particleboard for use in high tropical humid conditions (P-GP MR2) 13
8.10 Requirements for furniture grade particleboard for use in high tropical humid conditions (P-FN MR2) 14
8.11 Requirements for load bearing particleboard for use in tropical humid conditions (P-LB MR2) 15

8.12 Requirements for heavy-duty load bearing particleboard for use in high tropical humid conditions (P-HLB MR2) 16

9 Marking 16

Annex A (normative)Calculationof5-percentileand95-percentilevalues 17