

ISO 13609:2014-02 (E)

Wood-based panels - Plywood - Blockboards and battenboards

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Material requirement	2
4.1	Requirements for veneer	2
4.2	Requirements for plywood	2
4.3	Requirements for core strip	3
4.4	Requirements for core strip assembly	4
4.5	Adhesives	4
5	Panel lay-up and manufacturing requirements	4
6	General requirements	4
6.1	Dimensions and tolerances	4
6.2	Classification by surface appearance	4
6.3	Requirements of physical and mechanical properties	5
7	Bonding quality	5
8	Formaldehyde release requirements	5
9	Other characteristics	5
10	Conformances	5
11	Marking, identification, and documentation	6