

DIN EN 1728:2014-02 (E)

Furniture - Seating - Test methods for the determination of strength and durability (includes Corrigendum :2013)

| Contents | | Page |
|-----------------|--|-------------|
| 1 | Scope | 5 |
| 2 | Normative references | 5 |
| 3 | Terms and definitions | 5 |
| 4 | General test conditions | 6 |
| 4.1 | Preliminary preparation | 6 |
| 4.2 | Application of forces | 6 |
| 4.3 | Tolerances | 6 |
| 6 | Test procedures - Chairs other than Work Chairs | 16 |
| 6.1 | General | 16 |
| 6.2 | Determination of seat and back loading points | 17 |
| 6.2.1 | General | 17 |
| 6.2.2 | Seating with a back rest | 17 |
| 6.2.3 | Seating without a back rest | 17 |
| 6.3 | Determination of Back Angle | 19 |
| 6.4 | Seat static load and back static load test | 20 |
| 6.5 | Seat Front Edge Static Load | 22 |
| 6.6 | Vertical load on back rests | 22 |
| 6.7 | Horizontal forward static load test on back rests | 23 |
| 6.8 | Foot rest static load test | 23 |
| 6.9 | Leg rest static load test | 23 |
| 6.10 | Arm rest sideways static load test | 24 |
| 6.11 | Arm rest downwards static load test | 24 |
| 6.12 | Headrest static load test | 25 |
| 6.13 | Vertical upwards static load on arm rests | 26 |
| 6.13.1 | Seating which may be moved when occupied | 26 |
| 6.13.2 | Stacking seating | 26 |
| 6.14 | Vertical static load on auxiliary writing surfaces | 26 |
| 6.15 | Leg forward static load test | 26 |
| 6.16 | Leg sideways static load test | 27 |
| 6.17 | Combined seat and back durability test | 28 |
| 6.18 | Seat front edge durability test | 30 |
| 6.19 | Durability test on seating with a multi-position back rest | 31 |
| 6.20 | Arm rest durability test | 31 |
| 6.21 | Foot rest durability test | 31 |
| 6.22 | Auxiliary writing surfaces durability test | 32 |
| 6.23 | Tipping seat operation | 32 |
| 6.24 | Seat impact test | 32 |
| 6.25 | Back impact test | 33 |
| 6.26 | Arm rest impact test | 34 |
| 6.27 | Drop tests | 35 |
| 6.27.1 | Drop test for multiple seat units | 35 |
| 6.27.2 | Drop test for stacking seating | 36 |
| 6.27.3 | Drop test from the height of a table | 37 |
| 6.28 | Backward fall test | 38 |
| 6.29 | Castor and chair base durability | 38 |
| 6.30 | Rolling resistance of the unloaded chair | 39 |
| 7 | Test procedures - Work Chairs | 39 |