

ISO 16415:2012-08 (E)

Non-structural timber grading requirements

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Non-structural timber classification	2
4.1	General	2
4.2	Use	2
4.3	Extent-of-manufacture	2
4.4	Standard non-structural timber sizes	2
5	Grading rule requirements	2
5.1	General concepts	2
6	Use classification provisions for visual grading of non-structural timber	3
6.1	Yard non-structural timber	3
6.2	Factory and shop timber	4
7	Control of grade sorting process	5
7.1	Grader requirements	5
7.2	Rules to satisfy utility requirements	5
7.3	Internal quality control	5
8	Inspection	5
8.1	Certification and supervision	5
8.2	Delegation of grading authority	5
8.3	Service	5
9	Control in case of dispute	5
9.1	General	5
9.2	Complaints	6
9.3	Reinspection results	6
10	Product identification	6