

DIN EN 13629:2012-06 (E)

Wood flooring - Solid individual and pre-assembled hardwood boards

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	5
4	Specific product requirements	6
4.1	Wood species	6
4.2	Finishing	6
4.3	Appearance	6
4.3.1	General rules	6
4.3.2	Classification	6
4.3.3	Rules for the most commonly used species	7
4.3.4	Free class	10
4.3.5	Natural colours	10
4.4	Moisture content	11
4.5	Geometrical characteristics	11
4.5.1	Dimensions	11
4.5.2	Permitted deviations	11
4.5.3	Machining	12
4.5.4	Profile	12
4.6	Characteristics required when in service	13
4.6.1	General	13
4.6.2	Species	13
4.6.3	Renovation and repair	13
5	Marking	13
Annex A (informative) Botanical and trade names of the most commonly used species for hardwood flooring		14
Annex B (normative) Principles for the classification of the free class		19
Annex D (informative) Moisture content		23
Bibliography		24