DIN EN 975-1:2011-08 (E)

Sawn timber - Appearance grading of hardwoods - Part 1: Oak and beech (includes Amendment AC:2010)

Contents

Page

Foreword 3

1 Scope 4

2 Normative references 4

3 Terms and definitions 5

4 Method of determination of sawn timber quality 5
4.1 Rules for grading 5
4.2 Grading principles 6
4.2.1 Assessment of the quality 6
4.2.2 Cases of un-edged boards 6
4.3 Criteria to be taken into account 6
4.3.1 General 6
4.3.2 Criteria linked to the structure of the timber 7
4.3.3 Sawing characteristics 7
4.3.4 Warp 7
4.3.5 Fungal and insect attacks 7
4.3.6 Stains 7
4.3.7 Other characteristics 8

5 Denomination of grades 8
5.1 General 8
5.2 Oak (Q) 8
5.3 Beech (F) 9

6 Acceptance of batches 9
6.1 Un-edged boards 9
6.2 Square edged timber 9

7 Grading rules 9
7.1 Grading face 9
7.2 Un-edged boards 9
7.2.1 Grading area 9
7.2.2 Presence of a solitary feature (only one) 10
7.3 Strips and square edged timber 10
7.3.1 Knots 10
7.3.2 Other features 10
7.4 Baulks 10
7.5 Appearance grading Tables 11

Bibliography 35