

# DIN EN 681-3:2006-11 (E)

## Elastomeric seals - Material requirements for pipe joint seals used in water and drainage applications - Part 3: Cellular materials of vulcanized rubber

Contents	Page
1 Scope .....	5
2 Normative references .....	5
3 Requirements .....	6
3.1 Materials .....	6
3.2 Finished seal requirements .....	6
3.3 Additional requirement for type SL .....	8
4 Test pieces and temperature .....	10
4.1 Preparation of test pieces .....	10
4.2 Test temperature .....	10
5 Factory production control .....	10
6 Factory product control tests .....	10
6.1 Sampling .....	10
6.2 Routine tests .....	11
6.3 Type tests .....	11
7 Storage .....	11
8 Designation .....	11
9 Marking and labelling .....	11
Annex A (normative) Determination of compression stress .....	12
Annex B (normative) Determination of splice strength .....	14
B.1 General .....	14
B.2 Product control test .....	14
B.3 Type test .....	14
Annex C (informative) Guidance on storage of seals .....	15
Annex ZA (informative) Clauses of this European standard addressing the provisions of the EU Construction Products Directive .....	16
ZA.1 Scope and clauses of the European standard addressing the essential characteristics of the EU Construction Products Directive .....	16
ZA.2 Systems of attestation of conformity .....	17
ZA.3 CE Marking .....	18