ISO 15236-1:2005-10 (E)

Steel cord conveyor belts - Part 1: Design, dimensions and mechanical requirements for conveyor belts for general use

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 2

4 Symbols and units 3

5 Belt design 3
5.1 Standard type 3
5.2 Conveyor belting having transverse reinforcements 3
5.3 Belt core 4

6 Design and construction 5
6.1 Belt strengths 5
6.2 Belt width 5
6.3 Belt edge and supporting belt width 6
6.4 Number of cords 6
6.5 Cord pitch 6
6.6 Thickness of covers 6
6.7 Belt thickness 6
6.8 Belt length 7

7 Mechanical requirements 7
7.1 Breaking strength of the steel cord 7
7.2 Position of the steel cord in the conveyor belt 7
7.3 Number and spacing of cord joints 8
7.4 Cord pull-out force 8
7.5 Covers -- Quality classification 8
7.6 Ageing of covers 10
7.7 Adhesion 10
7.8 Transverse reinforcements 10
7.9 Troughability 11
7.10 Tracking 11
7.11 Safety requirements 12

8 Sampling 12

9 Designation 12

10 Ordering data 13

11 Marking 13

Annex A (informative) Helpful information to be supplied by the purchaser 14