

DIN EN ISO 14890:2026-08 (E)

Conveyor belts - Specification for rubber- or plastics-covered conveyor belts of textile construction for general use (ISO 14890:2026)

Contents

Page

Foreword.....	iv
Introduction.....	v
1 Scope.....	1
2 Normative references.....	1
3 Terms and definitions.....	1
4 Designation.....	2
4.1 Belting designation.....	2
4.2 Examples for ordering.....	3
5 Construction.....	4
6 Length.....	5
7 Width.....	5
8 Rubber cover.....	6
9 Tolerances on total belt thickness and cover thickness.....	7
9.1 Tolerance on total belt thickness.....	7
9.2 Tolerance on cover thickness.....	7
10 Transverse fabric joints in multi-ply belting.....	7
10.1 General.....	7
10.2 Outer plies.....	7
10.3 Inner plies.....	8
10.4 Adjacent plies and non-adjacent plies.....	8
10.5 Joints in the same ply.....	8
10.6 Mono-ply, duo-ply and solid woven belting.....	8
11 Longitudinal fabric joints in multi-ply belting and duo-ply belting.....	8
11.1 Spacing of joints.....	8
11.2 Number of joints.....	8
12 Longitudinal fabric or carcass joints in solid woven and mono-ply belting.....	8
13 Elongation.....	8
14 Full thickness tensile strength.....	8
15 Adhesion.....	9
16 Troughability.....	9
17 Sampling.....	10
18 Identification.....	10
Annex A (informative) Items to be agreed upon between the manufacturer and purchaser.....	11
Annex B (informative) Helpful information to be supplied by the purchaser.....	12
Bibliography.....	14