DIN EN ISO 6224:2024-07 (E)

Thermoplastics hoses, textile-reinforced, for general-purpose water applications - Specification (ISO 6224:2024)

Contents

Page

European foreword ... **3**

Foreword ... **4**

1 Scope ... **5**

2 Normative references ... **5**

3 Terms and definitions ... **5**

4 Classification ... **6**

5 Materials and construction ... **6**

6 Dimensions ... **6**
6.1 Inside diameters and tolerances on inside diameter ... 6
6.2 Concentricity ... 7
6.3 Tolerance on length ... 7
6.4 Minimum wall thickness ... 7

7 Physical properties ... **7**
7.1 Thermoplastic materials ... 7
7.2 Finished hoses ... 8

8 Type, routine and production testing ... **8**

9 Test certificate/report ... **8**

10 Marking ... 9

11 Packaging and storage ... 9

Annex A (normative) **Type testing and routine testing** ... **10**

Annex B (informative) **Recommended tests for production testing** ... **11**

Bibliography ... **12**