

ISO 22721:2023-07 (E)

Conveyor belts - Specification for rubber- or plastics-covered conveyor belts of textile construction for underground mining

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Construction	2
5	Length	3
6	Width	3
7	Rubber cover	4
8	Tolerances on total belt thickness and cover thickness	4
8.1	Tolerance on total belt thickness	4
8.2	Tolerance on cover thickness	4
9	Transverse fabric joints in multi-ply belting	5
9.1	General	5
9.2	Outer plies	5
9.3	Inner plies	5
9.4	Adjacent plies and non-adjacent plies	5
9.5	Joints in same ply	5
9.6	Mono-ply, duo-ply and solid woven belting	5
10	Longitudinal fabric joints	5
10.1	Multi-ply belting	5
10.1.1	Spacing of joints	5
10.1.2	Number of joints	5
10.2	Fabric joints in duo-ply belting	6
10.3	Longitudinal joints in solid woven and mono-ply belting	6
11	Elongation	6
12	Full thickness tensile strength	6
13	Adhesion	6
14	Troughability	7
15	Sampling	7
16	Designation	7
17	Marking	8
Annex A (informative) Items to be agreed between manufacturer and purchaser		10
Annex B (informative) Helpful information to be supplied by the purchaser		11
Annex C (informative) Lateral drift (straight running)		13
Bibliography		14