ISO 27126:2021-11 (E)

Thermoplastic multi-layer (non-vulcanized) hoses and hose assemblies for the transfer of hydrocarbons, solvents and chemicals - Specification

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 2

4 Classification 2

5 Materials and construction 3
5.1 General 3
5.2 Internal and external wire 3

6 Dimensions 3
6.1 Inside diameters, with tolerances and minimum bend radii 3
6.2 Tolerance on length 4

7 Performance requirements of hoses and hose assemblies 4
7.1 Cover 4
7.2 Hoses 4
7.3 End fittings 5
7.4 Hose assemblies 5
7.5 Electrical continuity 6

8 Test frequency 6

9 Type tests 6

10 Marking 7
10.1 Hose marking 7
10.2 Hose assembly marking 7

Annex A (informative) Resistance to chemical(s) conveyed 8

Annex B (normative) Carbon steel wire 9

Annex C (normative) Galvanized zinc coating 11

Annex D (normative) Method of test for crush recovery 12

Annex E (normative) Method of test for fuel resistance 14

Annex F (normative) Method of test for thermal ageing 15

Annex G (normative) Method of test for flammability 16

Annex H (normative) Sequence of hydrostatic tests 18

Annex I (normative) Method of test for fitting security 19

Annex J (normative) Method of test for leak tightness 20

Annex K (normative) Type and routine tests for hoses and hose assemblies 21

Annex L (informative) Batch tests for hoses and hose assemblies 22

Bibliography 23