ISO 813:2019 (E)

Rubber, vulcanized or thermoplastic — Determination of adhesion to a rigid substrate — 90 degree peel method

Contents

Foreword

1 Scope

2 Normative references

3 Terms and definitions

4 Principle

5 Apparatus

6 Test pieces

- 6.1 Dimensions
- 6.2 Preparation
- 6.3 Number
- 6.4 Conditioning before testing

7 Test temperature and humidity

8 Procedure

9 Expression of results

- 9.1 Adhesion strength
- 9.2 Adhesion failure symbols

10 Precision

11 Test report

Annex A (informative) Analysis of the viscoelastic behaviour of the bond

Annex B (normative) Calibration schedule

- B.1 Inspection
- B.2 Schedule

Page count: 10