

ISO 813:2019 (E)

Rubber, vulcanized or thermoplastic — Determination of adhesion to a rigid substrate — 90 degree peel method

Contents

	Foreword
1	Scope
2	Normative references
3	Terms and definitions
4	Principle
5	Apparatus
6	Test pieces
6.1	Dimensions
6.2	Preparation
6.3	Number
6.4	Conditioning before testing
7	Test temperature and humidity
8	Procedure
9	Expression of results
9.1	Adhesion strength
9.2	Adhesion failure symbols
10	Precision
11	Test report
Annex A	(informative) Analysis of the viscoelastic behaviour of the bond
Annex B	(normative) Calibration schedule
B.1	Inspection
B.2	Schedule

Page count: 10