

Contents

	Foreword
	Introduction
1	Scope
2	Normative references
3	Terms and definitions
4	Symbols and cross-section of isolator
4.1	Symbols
4.2	Cross-section of isolator
5	Rubber material tests
5.1	Test items
5.2	Test conditions and test pieces
5.3	Tensile properties
5.4	Ageing test
5.4.1	Ageing properties of inner rubber
5.4.1.1	Anaerobic ageing
5.4.1.2	Air ageing
5.4.2	Ageing properties of cover rubber
5.5	Hardness
5.6	Adhesion
5.7	Compression set
5.8	Dynamic shear properties
5.8.1	General
5.8.2	Test equipment
5.8.3	Test pieces
5.8.4	Test conditions
5.8.4.1	Test temperature
5.8.4.2	Frequency
5.8.4.3	Shear strain
5.8.4.4	Number of cycles
5.8.5	Test results
5.9	Fracture properties
5.10	Brittleness point
5.11	Ozone resistance
5.12	Low-temperature crystallization
6	Isolator tests
6.1	General
6.2	Compression and shear stiffness tests
6.2.1	Compression properties
6.2.1.1	Principle
6.2.1.2	Test machine
6.2.1.3	Test piece
6.2.1.4	Test conditions
6.2.1.4.1	Test temperature
6.2.1.4.2	Conditioning time for test piece
6.2.1.4.3	Compressive force used in test
6.2.1.4.4	Input wave
6.2.1.4.5	Test vibration frequency
6.2.1.5	Procedure

- 6.2.1.5.1 Attachment of test piece and compressive displacement gauges
- 6.2.1.5.2 Loading
- 6.2.1.5.2.1 Method 1 (see Figure 6)
- 6.2.1.5.2.2 Method 2 (see Figure 7)
- 6.2.1.6 Expression of results
- 6.2.1.7 Test report
- 6.2.2 Compressive-shear test
- 6.2.2.1 Principle
- 6.2.2.2 Test machine
- 6.2.2.2.1 General
- 6.2.2.2.2 Force correction
- 6.2.2.3 Test piece
- 6.2.2.4 Test conditions
- 6.2.2.4.1 Test temperature
- 6.2.2.4.2 Conditioning time for test piece
- 6.2.2.4.3 Compressive force
- 6.2.2.4.4 Test shear strain amplitude
- 6.2.2.4.5 Input wave
- 6.2.2.4.6 Test vibration frequency
- 6.2.2.5 Procedure
- 6.2.2.5.1 Attachment of a test piece
- 6.2.2.5.2 Loading
- 6.2.2.6 Expression of results
- 6.2.2.7 Test report
- 6.3 Various dependence tests
- 6.3.1 Strain dependence of shear properties
- 6.3.1.1 Principle
- 6.3.1.2 Test machine
- 6.3.1.3 Test piece
- 6.3.1.4 Test conditions
- 6.3.1.4.1 Test temperature
- 6.3.1.4.2 Conditioning time for test piece
- 6.3.1.4.3 Compressive force
- 6.3.1.4.4 Test shear strain amplitudes
- 6.3.1.4.5 Input wave
- 6.3.1.4.6 Test vibration frequency
- 6.3.1.5 Procedure
- 6.3.1.5.1 Attachment of test piece
- 6.3.1.5.2 Loading of test piece
- 6.3.1.6 Expression of results
- 6.3.1.7 Test report
- 6.3.2 Compressive force dependence of shear properties
- 6.3.2.1 Principle
- 6.3.2.2 Test machine
- 6.3.2.3 Test piece
- 6.3.2.4 Test conditions
- 6.3.2.4.1 Test temperature
- 6.3.2.4.2 Conditioning time for test piece
- 6.3.2.4.3 Compressive force
- 6.3.2.4.4 Test shear strain amplitude
- 6.3.2.4.5 Input wave
- 6.3.2.4.6 Test vibration frequency
- 6.3.2.5 Procedure
- 6.3.2.5.1 Attachment of test piece
- 6.3.2.5.2 Loading of test piece
- 6.3.2.6 Expression of results
- 6.3.2.7 Test report
- 6.3.3 Frequency dependence of shear properties
- 6.3.3.1 Principle
- 6.3.3.2 Test machine
- 6.3.3.3 Test piece
- 6.3.3.4 Test conditions
- 6.3.3.4.1 Test temperature
- 6.3.3.4.2 Conditioning time for test piece

- 6.3.3.4.3 Compressive force
- 6.3.3.4.4 Test shear strain amplitude
- 6.3.3.4.5 Input wave
- 6.3.3.4.6 Test vibration frequency
- 6.3.3.5 Procedure
- 6.3.3.5.1 Attachment of test piece
- 6.3.3.5.2 Loading of test piece
- 6.3.3.6 Expression of results
- 6.3.3.7 Test report
- 6.3.4 Repeated deformation dependence of shear properties
- 6.3.4.1 Principle
- 6.3.4.2 Test machine
- 6.3.4.3 Test piece
- 6.3.4.4 Test conditions
- 6.3.4.4.1 Test temperature
- 6.3.4.4.2 Conditioning time for test piece
- 6.3.4.4.3 Compressive force
- 6.3.4.4.4 Test shear strain amplitude
- 6.3.4.4.5 Input wave
- 6.3.4.4.6 Test vibration frequency
- 6.3.4.5 Procedure
- 6.3.4.5.1 Attachment of test piece
- 6.3.4.5.2 Loading of test piece
- 6.3.4.6 Expression of results
- 6.3.4.7 Test report
- 6.3.5 Temperature dependence of shear properties
- 6.3.5.1 Principle
- 6.3.5.2 Test machine
- 6.3.5.3 Test piece
- 6.3.5.4 Test conditions
- 6.3.5.4.1 Test temperature
- 6.3.5.4.2 Conditioning time for test piece
- 6.3.5.4.3 Compressive force
- 6.3.5.4.4 Test shear strain amplitude
- 6.3.5.4.5 Input wave
- 6.3.5.4.6 Test vibration frequency
- 6.3.5.5 Procedure
- 6.3.5.5.1 Attachment of test piece
- 6.3.5.5.2 Loading of test piece
- 6.3.5.6 Expression of results
- 6.3.5.7 Test report
- 6.3.6 Dependence of compression properties on shear strain
- 6.3.6.1 Principle
- 6.3.6.2 Test machine
- 6.3.6.3 Test piece
- 6.3.6.4 Test conditions
- 6.3.6.4.1 Test temperature
- 6.3.6.4.2 Conditioning time for test piece
- 6.3.6.4.3 Compressive force
- 6.3.6.4.4 Test shear strain
- 6.3.6.4.5 Input wave
- 6.3.6.4.6 Test vibration frequency
- 6.3.6.5 Procedure
- 6.3.6.5.1 Attachment of test piece and compressive displacement gauges
- 6.3.6.5.2 Loading
- 6.3.6.6 Expression of results
- 6.3.6.7 Test report
- 6.3.7 Dependence of compressive stiffness on compressive stress range
- 6.3.7.1 Principle
- 6.3.7.2 Test machine
- 6.3.7.3 Test piece
- 6.3.7.4 Test conditions
- 6.3.7.4.1 Test temperature
- 6.3.7.4.2 Conditioning time for test piece

- 6.3.7.4.3 Loading conditions
- 6.3.7.4.4 Input wave
- 6.3.7.4.5 Test vibration frequency
- 6.3.7.5 Procedure
 - 6.3.7.5.1 Attachment of test piece and compressive displacement gauges
 - 6.3.7.5.2 Loading
 - 6.3.7.6 Expression of results
 - 6.3.7.7 Test report
- 6.4 Ultimate shear properties
 - 6.4.1 Principle
 - 6.4.2 Test machine
 - 6.4.3 Test piece
 - 6.4.4 Test conditions
 - 6.4.4.1 Test temperature
 - 6.4.4.2 Conditioning time for test piece
 - 6.4.4.3 Compressive force
 - 6.4.5 Procedure
 - 6.4.5.1 Attachment of test piece
 - 6.4.5.2 Loading
 - 6.4.6 Expression of results
 - 6.4.7 Test report
- 6.5 Tensile testing
 - 6.5.1 Principle
 - 6.5.2 Test machine
 - 6.5.3 Test piece
 - 6.5.4 Test conditions
 - 6.5.4.1 Test temperature
 - 6.5.4.2 Conditioning time for test piece
 - 6.5.4.3 Test shear strain
 - 6.5.4.4 Test speed
 - 6.5.5 Procedure
 - 6.5.5.1 Attachment of test piece
 - 6.5.5.2 Loading
 - 6.5.6 Expression of results
 - 6.5.7 Test report
- 6.6 Durability testing
 - 6.6.1 Degradation test
 - 6.6.1.1 Principle
 - 6.6.1.2 Test machine
 - 6.6.1.2.1 Air ageing oven
 - 6.6.1.2.2 Compression-shear testing machine
 - 6.6.1.3 Test piece
 - 6.6.1.4 Test conditions
 - 6.6.1.5 Procedure
 - 6.6.1.6 Expression of results
 - 6.6.1.7 Test report
 - 6.6.2 Creep test
 - 6.6.2.1 Principle
 - 6.6.2.2 Test machine
 - 6.6.2.3 Test piece
 - 6.6.2.4 Test conditions
 - 6.6.2.4.1 Test temperature
 - 6.6.2.4.2 Conditioning time for test piece
 - 6.6.2.4.3 Compressive force
 - 6.6.2.4.4 Total measurement time and measurement intervals
 - 6.6.2.5 Procedure
 - 6.6.2.5.1 Attachment of test piece and compressive displacement gauges
 - 6.6.2.5.2 Loading
 - 6.6.2.6 Expression of results
 - 6.6.2.7 Test report
 - 6.6.3 Fatigue test
 - 6.6.3.1 Principle
 - 6.6.3.2 Test machine
 - 6.6.3.3 Test piece

6.6.3.4	Test conditions
6.6.3.4.1	Test temperature
6.6.3.4.2	Conditioning time for a test piece
6.6.3.4.3	Compressive force
6.6.3.4.4	Test shear strain
6.6.3.4.5	Input wave
6.6.3.4.6	Test vibration frequency
6.6.3.5	Procedure
6.6.3.5.1	Attachment of test piece
6.6.3.5.2	Loading
6.6.3.6	Expression of result
6.6.3.7	Test report
6.7	Reaction force due to low-rate deformation
6.7.1	Principle
6.7.1.1	General
6.7.1.2	Extrapolation method
6.7.1.3	Stress relaxation method
6.7.2	Test machine
6.7.3	Test piece
6.7.4	Test conditions
6.7.4.1	Test temperature
6.7.4.2	Conditioning time for test piece
6.7.4.3	Compressive force
6.7.4.4	Test shear strain
6.7.5	Procedure
6.7.5.1	Attachment of test piece
6.7.5.2	Loading
6.7.5.2.1	General
6.7.5.2.2	Extrapolation method
6.7.5.2.3	Stress relaxation method (example)
6.7.6	Expression of result
6.7.7	Test report

Annex A (normative) Determination of accelerated ageing conditions equivalent to expected life at standard laboratory temperature (23 °C or 27 °C)

A.1	General
A.2	Test conditions
A.3	Test method
A.4	Calculation method

Annex B (normative) Inertia force correction

B.1	Principle
B.2	Measurement of inertia force
B.2.1	Direct method
B.2.2	Indirect method by means of acceleration
B.3	Correction to allow for inertia force

Annex C (normative) Friction force correction

C.1	Principle
C.2	Test machine
C.3	Measurement of friction force
C.4	Calculation method

Annex D (normative) Determination of coefficient linear thermal expansion

D.1	Principle
D.2	Test piece
D.3	Test temperature
D.4	Conditioning time for a test piece
D.5	Test method
D.6	Calculation method

Annex E (informative) Alternative methods of determining shear properties

E.1	Tangential stiffness
E.2	Characteristic strength

Annex F (informative) Creep test

- F.1 General**
- F.2 Compressive stress — Compressive force**
- F.3 Forecasting formula**
- F.4 Creep curves**
- F.5 Factors affecting creep of bearings**

Annex G (informative) Determination of reaction force due to low-rate deformation

- G.1 Extrapolation method**
- G.2 Stress relaxation method**

Annex H (informative) Durability investigation of elastomeric isolators used for 10 years in a bridge

- H.1 General**
- H.2 Profile of seismically-isolated bridge**
- H.3 Shear and compressive restoring force properties of the isolators**
- H.4 Comparison with prediction by the accelerated ageing test**

Annex I (informative) Durability investigation of elastomeric isolators used for seven years in a building

- I.1 General**
- I.2 Profile of base-isolated building**
- I.3 Base-isolation system**
- I.4 Replacement and test programme**
- I.5 Isolator test results**
- I.6 Rubber-material test results**

Page count: 79