

DIN ISO 813:2018-05 (E)

Rubber, vulcanized or thermoplastic - Determination of adhesion to a rigid substrate - 90° peel method (ISO 813:2016)

Contents

	Page
National foreword	3
National Annex NA (informative) Bibliography	3
Foreword	4
1 Scope	5
2 Normative references	5
3 Principle	5
4 Apparatus	5
5 Test pieces	6
5.1 Dimensions.....	6
5.2 Preparation.....	7
5.3 Number.....	8
5.4 Conditioning before testing.....	8
6 Test temperature and humidity	8
7 Procedure	9
8 Expression of results	9
8.1 Adhesion strength.....	9
8.2 Adhesion failure symbols.....	9
9 Precision	9
10 Test report	10
Annex A (informative) Analysis of the viscoelastic behaviour of the bond	11
Annex B (normative) Calibration schedule	12
Bibliography	14