

ISO 19385:2017-10 (E)

Rubber and plastics hoses and hose assemblies, wire- or textile-reinforced, for water jetting or water blasting applications - Specification

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	List of significant hazards	2
4.1	General	2
4.2	Hazards due to bursting or leaking of hoses	2
4.3	Hazards due to failure of connectors	2
4.4	Hazards due to errors by the operator	3
4.5	Hazards due to change in length of hose assembly	3
5	Safety requirements and/or protective measures	4
5.1	General	4
5.2	Requirements for compatibility of components	4
5.3	Mechanical requirements	4
5.4	Requirements concerning the maximum working pressure for hose assemblies	4
5.5	Thermal requirements	4
5.6	Requirements for loosening connectors	4
5.7	Requirements for connector safety devices	5
6	Classification	5
7	Materials and construction	5
7.1	Hoses	5
7.2	Hose assemblies	5
8	Dimensions and tolerances	6
8.1	Diameters	6
8.2	Concentricity	6
9	Performance requirements	6
9.1	Hydrostatic requirements	6
9.2	Change in length	7
9.3	Minimum bending radius	7
9.4	Cold flexibility	7
9.5	Resistance to impulse	8
9.6	Adhesion between components (only for rubber hoses and hose assemblies)	8
9.7	Tensile test	8
9.8	Ozone resistance	9
9.9	Abrasion test	9
9.10	Proof pressure hold test	9
10	Frequency of testing	9
11	Marking	9
11.1	Hoses	9
11.2	Hose assemblies	9

12	Test report	10
13	Recommendations for packaging and storage	10
	Annex A (normative) Test frequency	11
	Annex B (informative) Production tests	12
	Bibliography	13