ISO 6123-1:2015-08 (E)

Rubber or plastics covered rollers - Specifications - Part 1: Requirements for hardness

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Specification of hardness 1

4 Determination of hardness 2
4.1 Methods 2
4.1.1 IRHD hardness 2
4.1.2 Shore hardness 2
4.1.3 Pusey and Jones hardness 2
4.2 Test conditions 2
4.2.1 Test temperature 2
4.2.2 Cover surface 2
4.3 Procedure 3
4.4 Expression of results 3

5 Nominal hardness 3

6 Tolerances on nominal hardness 3

7 Hardness variation in a single roller 4

8 Compliance with specifications 5