

DIN EN 854:2016-09 (E)

Rubber hoses and hose assemblies - Textile reinforced hydraulic type - Specification

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Classification	5
4	Materials and construction	5
4.1	Hoses	5
4.2	Hose assemblies	5
5	Dimensions	5
5.1	Diameters and concentricity	5
5.2	Length	6
5.2.1	Hoses	6
5.2.2	Hose assemblies	7
6	Requirements	7
6.1	Hydrostatic requirements	7
6.2	Minimum bend radius	8
6.3	Impulse test requirements	9
6.4	Leakage of hose assemblies	9
6.5	Cold flexibility	10
6.6	Adhesion between components	10
6.7	Vacuum resistance	10
6.8	Abrasion resistance	11
6.9	Fluid resistance	11
6.9.1	Test pieces	11
6.9.2	Oil resistance	11
6.9.3	Water-based fluid resistance	11
6.9.4	Water resistance	12
6.10	Ozone resistance	12
7	Designation	12
8	Marking	12
8.1	Hoses	12
8.2	Hose assemblies	12
Annex A (normative)	Procedure for the measurement of abrasion	13
A.1	Apparatus	13
A.2	Method	14
A.3	Test pieces	14
A.4	Condition of test pieces	14
A.5	Procedure	15
A.6	Expression of results	15
A.7	Test report	15
Annex B (normative)	Type and routine testing of production hoses	17
Annex C (informative)	Production acceptance testing	18