ISO 18752:2014-04 (E)

Rubber hoses and hose assemblies - Wire- or textile-reinforced single-pressure types for hydraulic applications - Specification

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 2

4 Classification 2
4.1 Classes 2
4.2 Grades and types 2

5 Materials and construction 3
5.1 Hoses 3
5.2 Hose assemblies 3

6 Dimensions and tolerances 4
6.1 Diameters 4
6.2 Cover thickness 6
6.3 Concentricity 6

7 Physical properties 7
7.1 Fluid resistance of rubber compounds 7
7.2 Performance requirements 7

8 Frequency of testing 10

9 Marking 10
9.1 Hoses 10
9.2 Hose assemblies 10

10 Recommendations for packaging and storage 11

11 Test report 11

Annex A (normative) Type tests and routine tests 12

Annex B (informative) Production acceptance tests 13

Annex C (informative) Recommendations for tolerances on lengths of hose assemblies 14

Annex D (informative) Information to be provided by hose manufacturer 15

Bibliography 16