

# ISO 15995:2006-02 (E)

## Gas cylinders - Specifications and testing of LPG cylinder valves - Manually operated

<b>Contents</b>		<b>Page</b>
Foreword .....		iv
Introduction .....		v
1	Scope .....	1
2	Normative references .....	1
3	Terms and definitions .....	1
4	Design and specification .....	4
4.1	General .....	4
4.2	Materials .....	4
4.3	Essential components .....	5
4.4	Optional components .....	6
4.5	Leak tightness .....	7
4.6	Operating torque .....	7
4.7	Opening torque .....	8
4.8	Closing torque .....	8
5	Valve type test .....	8
5.1	General .....	8
5.2	Test procedure and test requirements .....	8
5.3	External and internal tightness tests (Test nos. 2, 5, 8, 11, 12, 13, 15, 16 and 17) .....	8
5.4	Hydraulic pressure test (Test no. 1) .....	10
5.5	External and internal tightness test (Test no. 2) .....	10
5.6	Valve closure test (Test no. 3) .....	11
5.7	Valve stem test (Test no. 4) .....	11
5.8	External and internal tightness test (Test no. 5) .....	11
5.9	Hand wheel fire exposure test (Test no. 6) .....	12
5.10	Impact test (Test no. 7) .....	12
5.11	External and internal tightness test (Test no. 8) .....	13
5.12	Resistance to excessive closing torque test (Test no. 9) .....	13
5.13	Resistance to excessive opening torque test (Test no. 10) .....	13
5.14	External tightness test (Test no. 11) .....	14
5.15	External and internal tightness test (Test no. 12) .....	14
5.16	External and internal tightness test after ageing (Test no. 13) .....	14
5.17	Endurance test (Test no. 14) .....	14
5.18	External and internal tightness test (Test no. 15) .....	15
5.19	External and internal tightness test -- High temperature (Test no. 16) .....	15
5.20	External and internal tightness test -- Low temperature (Test no. 17) .....	15
5.21	Examination of dismantled valves number 9 to 13 (Test number 18) .....	15
5.22	Acceptance criteria .....	15
6	Documentation/Test report .....	15
6.1	Documentation .....	15
6.2	Test report .....	16
7	Markings .....	16
Annex A (normative) Valve dimensions .....		17

<b>Annex B (normative) Valves for cylinders up to and including 7,5 litre water capacity .....</b>	<b>18</b>
<b>Annex C (informative) Production testing and inspection .....</b>	<b>20</b>
<b>Annex D (normative) Special low temperature requirements for valves .....</b>	<b>21</b>
<b>Bibliography .....</b>	<b>22</b>