

ISO 10462:2005-02 (E)

Gas cylinders - Transportable cylinders for dissolved acetylene - Periodic inspection and maintenance

Contents	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Intervals between periodic inspections	3
5 Preparation of gas cylinder	4
6 Inspection and maintenance	5
7 Identification of contents	8
8 Markings	8
9 Records	8
10 Rejection and rendering cylinders unserviceable	9
11 Disposal of unserviceable cylinders	9
Annex A (informative) Inspection periods	10
Annex B (normative) Procedure to be adopted when de-valving and when it is suspected that a cylinder valve is obstructed	11
Annex C (normative) Description and evaluation of defects and conditions for rejection of acetylene gas cylinders at time of visual inspection	13
Annex D (informative) Tops of acetylene cylinders containing monolithic porous mass	16
Annex E (informative) Illustration of cracks in the porous mass of an acetylene cylinder, and tools and clearance gauges	18
Annex F (informative) Inspection and maintenance of valves and their junctions: recommended procedures	20
Annex G (informative) Test date rings for gas cylinders	21
Bibliography	22