

ISO 10691:2004-08 (E)

Gas cylinders - Refillable welded steel cylinders for liquified petroleum gas (LPG) - Procedures for checking before, during and after filling

Contents		Page
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Segregation of cylinders prior to filling	2
4.1	General	2
4.2	Cylinders suitable for filling	2
4.3	Cylinders to be periodically inspected	3
4.4	Cylinders requiring further assessment	3
5	Reassessment of cylinders	3
6	Filling	5
6.1	Safe filling quantity	5
6.2	Safe filling mixture and composition	5
6.3	Accuracy of weighing equipment	5
6.4	Filling methods	5
7	Post-filling checks	6
7.1	Check of filled amount	6
7.2	Action necessary for overfilled cylinders	6
7.3	Check for leakage	6
7.4	Check of valve caps or plugs	6
	Bibliography	7