

ISO/TR 12391-3:2002-12 (E)

Gas cylinders - Refillable seamless steel; Performance tests - Part 3: Fracture performance tests; Cyclical burst tests

Contents	Page
Foreword	iv
Introduction	v
1 Scope	1
2 References	1
3 Symbols	2
4 Background information	2
5 Experimental test programme	4
5.1 Types of cylinder tested	4
5.2 Material properties tests	5
5.3 Description of the flawed-cylinder cyclical burst test	6
6 Flawed-cylinder cyclical burst test results	8
6.1 Flawed-cylinder burst test procedure	8
6.2 Flawed-cylinder cyclical burst test results for group B materials	9
6.3 Flawed-cylinder cyclical burst test results for group C materials	10
6.4 Flawed-cylinder cyclical burst test results for group D materials	11
7 Discussion	13
7.1 Background	13
7.2 ISO 9809-2 flawed-cylinder cyclical burst test procedures and acceptance criteria	13
7.3 Comparison of the flawed-cylinder cyclical burst test with the flawed-cylinder burst test with monotonic pressurization to evaluate fracture performance	14
8 Summary and conclusions	15
Bibliography	47