

ISO 9809-3:2000-12 (E)

Gas cylinders - Refillable seamless steel gas cylinders; Design, construction and testing - Part 3: Normalized steel cylinders

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Symbols	3
5	Inspection and testing	4
6	Materials	4
7	Design	6
8	Construction and workmanship	10
9	Type approval procedure	11
10	Batch tests	15
11	Tests on every cylinder	22
12	Certification	23
13	Marking	23
Annex A (informative) Description, evaluation of manufacturing defects and conditions for rejection of seamless steel gas cylinders at time of final visual inspection by the manufacturer		24
Annex B (normative) Ultrasonic inspection		30
Annex C (informative) Type approval certificate		34
Annex D (informative) Acceptance certificate		35
Bibliography		37