ISO/TR 13086-4:2024-11 (E)

Gas cylinders - Guidance for design of composite cylinders - Part 4: Cyclic fatigue of fibres and liners

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Background 1

5 Cyclic fatigue evaluation 2

6 Elements of cyclic fatigue 2
6.1 Service conditions and requirements 2
6.1.1 Temperature and moisture 2
6.1.2 Pressure 3
6.1.3 Pressure cycles 3
6.2 Test conditions and specimens 4
6.3 Fibre materials and their fatigue properties 6
6.3.1 Materials 6
6.3.2 Material properties and data 6
6.3.3 Hybrid construction 7
6.4 Liner materials and their fatigue properties 8
6.4.1 Materials used 8
6.4.2 Material properties and data 8
6.4.3 Issues with localized strain differences 8
6.5 Resin materials and their fatigue properties 9
6.6 Composite/liner load sharing 9
6.7 Autofrettage 9
6.8 Analysis methods 10
6.9 Leak before burst (LBB) 10
6.10 Damage tolerance 11
6.11 Aging and environment 11
6.12 Counting cycles 11
6.13 Combining cycles 13
6.14 Qualification testing 13

7 Summary and conclusions 13

Annex A (informative) Equivalent pressure cycling 14

Bibliography 20