

ISO 21012:2024-08 (E)

Cryogenic vessels - Hoses

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	General requirements	2
4.1	Design and construction	2
4.2	Materials	3
4.3	Cleanliness	3
4.4	Mechanical properties	4
4.4.1	Burst pressure	4
4.4.2	Pressure cycles	4
4.4.3	Bending test	4
4.4.4	Resistance to abuse	4
4.4.5	Low temperature resistance	4
4.4.6	Leak tightness	4
4.4.7	Electrical properties	4
5	Hose sample tests	4
5.1	General	4
5.2	Non-destructive tests and inspection	6
5.2.1	Documentation of materials	6
5.2.2	Dimensional check	6
5.2.3	Cleanliness check	6
5.2.4	Pressure test	6
5.2.5	Leak test	6
5.2.6	Crushing test	6
5.3	Destructive tests	7
5.3.1	Hydraulic pressure cycling	7
5.3.2	Rolling bend cycling test	7
5.3.3	Hydraulic bursting test	7
5.3.4	Examination of sectional cut	8
6	Production testing	8
6.1	General	8
6.2	Pressure test	8
6.3	Leak test	8
7	Marking	8
8	Cleaning	9
9	Periodic examination	9
10	Test certificate	9
Annex A (informative)	Typical hose assembly	10

Annex B (normative) Rolling bend cycling test for metallic hose assemblies and hose assemblies made of materials with a record of satisfactory use in cryogenic service	11
Annex C (normative) Rolling bend cycling test for hose assemblies constructed from materials or composites not commonly used in cryogenic service	12
Annex D (informative) Guidelines for periodic examination of transfilling hoses	14
Annex E (informative) Acceptable materials	15
Bibliography	21