

DIN EN ISO 11623:2023-12 (E)

Gas cylinders - Composite cylinders and tubes - Periodic inspection and testing (ISO 11623:2023)

Contents		Page
	European foreword	4
	Foreword	5
	Introduction	6
1	Scope	7
2	Normative references	7
3	Terms and definitions	8
4	Due dates for periodic inspection and testing	10
5	Procedures for periodic inspection and testing	10
	5.1 List of procedures	10
	5.2 Heat exposure	11
6	Identification of cylinder and preparation for periodic inspection and testing	11
7	External visual inspection	12
	7.1 Preparation	12
	7.1.1 General	12
	7.1.2 Permanent protective attachments	12
	7.1.3 Sleeves	12
	7.1.4 Cleaning	12
	7.2 Inspection procedures	13
	7.3 Damage	13
	7.3.1 General	13
	7.3.2 Damage levels	13
	7.3.3 Types of external damage	14
	7.4 Repairs	17
8	Internal visual inspection	17
	8.1 Translucent cylinders	17
	8.2 Safe removal of valve	17
	8.3 Internal visual inspection and cleaning	17
	8.3.1 General	17
	8.3.2 Metallic liners	18
	8.3.3 Linerless and non-metallic liners	18
	8.4 Types of internal damage	18
	8.4.1 Type 2 and Type 3 cylinders	18
	8.4.2 Type 4 cylinders	19
	8.4.3 Type 5 cylinders	19
	8.4.4 Excess resin droplets	20
	8.5 Inspection of cylinder neck	20
	8.6 Inspection criteria	20
9	Pressure test	21
10	Leak test	22
11	Inspection of valve	23
12	Final operations	23
	12.1 Drying and cleaning	23
	12.2 Painting	23
	12.3 Cylinder re-valving	23
	12.4 Check of cylinder tare	23

12.5	Retest marking.....	24
12.6	Reference to next periodic inspection and test date.....	24
12.7	Identification of contents.....	24
12.8	Records.....	24
13	Rejection and rendering cylinders unserviceable.....	25
Annex A	(informative) Intervals between periodic inspection and testing.....	37
Annex B	(normative) Damage criteria for steel wire wound, aluminium-alloy cylinders.....	40
Annex C	(normative) Internal visual inspection of translucent cylinders.....	41
Annex D	(informative) List of gases corrosive to steel liners and steel bosses.....	42
Annex E	(informative) Cleaning of seamless aluminium-alloy liners or aluminium-alloy components.....	43
Annex F	(informative) Periodic inspection date rings for cylinders.....	44
Bibliography	45