

ISO 22434:2022-03 (E)

Gas cylinders - Inspection and maintenance of valves

Contents		Page
Foreword.....		iv
Introduction.....		v
1 Scope		1
2 Normative references		1
3 Terms and definitions		1
4 General requirements		2
4.1 Frequency of inspection and maintenance.....		2
4.2 Personnel.....		2
4.3 Safety concerns.....		2
5 Inspection and maintenance		3
5.1 General.....		3
5.2 Inspection.....		3
5.2.1 General.....		3
5.2.2 Cleaning.....		3
5.2.3 External examination — Valve remaining in the gas cylinder.....		3
5.2.4 Additional external examination — Valve removed from gas cylinder.....		4
5.2.5 Acceptance criteria.....		4
5.3 Maintenance.....		4
5.3.1 Minor repairs.....		4
5.3.2 Major repairs.....		4
5.3.3 Refurbishment.....		5
5.4 Testing.....		6
6 Marking		6
7 Packaging		6
8 Scrapping		6
Bibliography		7