

DIN EN 16119:2022-02 (E)

LPG equipment and accessories - Sealing caps and plugs for LPG cylinder and pressure vessel valves - Specification and testing

Contents		Page
European foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	6
4	Operating temperatures	7
5	Materials	7
5.1	Environmental	7
5.2	General	7
5.3	Metallic materials	8
5.4	Non-metallic materials	8
6	Design	8
6.1	General	8
6.2	Threads	9
6.3	External leak tightness	9
7	Testing and inspection of the design	9
7.1	General	9
7.2	LPG resistance	9
7.3	Water resistance	10
7.4	Ageing	10
7.5	Hydraulic strength test	10
7.5.1	Reusable sealing caps or plugs	10
7.5.2	Single use sealing caps or plugs	10
7.6	Endurance test	10
7.7	Torque Test	11
8	Marking	11
9	Documentation	12
10	Packaging	12
Annex A (normative) Special low temperature requirements for caps or plugs		13
Annex B (normative) Combined ageing test		14
B.1	General	14
B.2	Ultraviolet light	14
B.3	Rain	14
Bibliography		17