

DIN EN ISO 16148:2020-09 (E)

Gas cylinders - Refillable seamless steel gas cylinders and tubes - Acoustic emission examination (AT) and follow-up ultrasonic examination (UT) for periodic inspection and testing (ISO 16148:2016 + Amd 1:2020) (includes Amendment :2020)

Contents		Page
European foreword		3
Ⓐ European foreword to Amendment Ⓐ		4
Foreword		5
Ⓐ Foreword to Amendment Ⓐ		6
Introduction		7
1 Scope		8
2 Normative references		8
3 Terms and definitions		8
4 Operational principles		10
5 Personnel qualification		10
6 Special considerations to ensure valid tests		11
6.1 General		11
6.2 Acoustic emission examination methods		11
6.3 Pressurization		11
6.4 Safety precautions		12
7 Acoustic emission examination equipment		12
8 Acoustic emission examination calibration and equipment verification		14
8.1 Calibration		14
8.2 Equipment verification		14
9 Overall procedure		14
10 Real-time evaluation criteria		15
11 AT test report		16
12 Follow-up ultrasonic examination		17
Annex A (normative) Ultrasonic examination (UT) follow-up to acoustic emission examination (AT)		18
Annex B (normative) AT equipment specifications		23
Annex C (normative) Example instrument settings, examination methods and rejection criteria for MAE		25
Annex D (informative) Alternative method for source location		28
Annex E (informative) Distance amplitude correction procedures		30
Bibliography		33