ISO 11114-1:2020-05 (E)

Gas cylinders - Compatibility of cylinder and valve materials with gas contents - Part 1: Metallic materials

Contents

Page

Foreword ... **iv**

Introduction ... **v**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms and definitions ... **1**

4 Materials ... **2**
4.1 General ... 2
4.2 Cylinder materials ... 2
4.3 Valve materials ... 3
4.3.1 General ... 3
4.3.2 Particular considerations ... 3

5 Compatibility criteria ... **3**
5.1 General ... 3
5.2 Corrosion ... 4
5.2.1 General ... 4
5.2.2 Corrosion in dry conditions ... 4
5.2.3 Corrosion in wet conditions ... 4
5.2.4 Corrosion by impurities ... 4
5.3 Hydrogen embrittlement phenomenon ... 5
5.4 Generation of dangerous products ... 5
5.5 Violent reactions (e.g. ignition) ... 5
5.6 Stress corrosion cracking ... 5

6 Material compatibility ... **5**
6.1 Table of compatibility for single gases ... 5
6.2 Compatibility for gas mixtures ... 5
6.3 Using Table 1 ... 6
6.3.1 Conventions and numbers ... 6
6.3.2 Abbreviations for materials ... 6

Annex A (informative) **Gas/materials NQSAB compatibility code** ... **37**

Bibliography ... **48**