

DIN EN 17339:2020-09 (E)

Transportable gas cylinders - Fully wrapped carbon composite cylinders and tubes for hydrogen

Contents	Page
European foreword	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	8
4 Symbols	10
5 Design and manufacture	10
5.1 General requirements	10
5.2 Liner	11
5.3 Composite overwrap	12
5.4 Finished cylinder	13
6 Cylinder and material tests	14
6.1 General	14
6.2 Requirements and test methods	14
6.3 Failure to meet test requirements	27
7 Conformity evaluation	27
8 Marking	28
Annex A(normative) Prototype, design variant and production testing	29
A.1 General	29
A.2 Prototype testing	29
A.2.1 General	29
A.2.2 Definition of new design	29
A.2.3 Prototype testing requirements	30
A.2.4 Prototype testing certificate	31
A.3 Design variant testing	34
A.3.1 General	34
A.3.2 Definition of a design variant	34
A.3.2.1 Conditions to be satisfied	34
A.3.2.2 Equivalent fibre	34
A.3.2.3 Equivalent matrix	34
A.3.2.4 Equivalent liner	35
A.3.2.5 Cylinder variant	35
A.3.3 Design variant test requirements	36
A.3.4 Design variant testing certificate	36
A.4 Production testing	40
A.4.1 General	40
A.4.2 Production test requirements	40
A.4.3 Liner batch tests and inspections	40
A.4.3.1 Metallic liner	40
A.4.3.2 Non-metallic liner	41

A.4.4	Composite materials batch tests and inspections	41
A.4.5	Tests and inspections of the finished cylinder	41
A.4.5.1	Tests	41
A.4.5.2	Inspections	42
A.4.6	Batch acceptance certificate	42
Annex B(informative) Examples of prototype approval and production testing certificates		43
B.1	Type approval certificate - composite cylinders with metallic liners	43
B.2	Type approval certificate - composite cylinders with non-metallic liners	44
B.3	Design variant approval certificate - composite cylinders with metallic liners	45
B.4	Production test certificate	46
Annex C(informative) Example of High velocity impact (bullet) test		48
C.1	Procedure	48
C.2	Criteria	48
C.3	Parameters to monitor and record	48
Bibliography		49