

DIN EN ISO 10462:2019-12 (E)

Gas cylinders - Acetylene cylinders - Periodic inspection and maintenance (ISO 10462:2013 + Amd 1:2019) (includes Amendment :2019)

Contents	Page
European foreword.....	3
[A1] European foreword to Amendment A1 [A1]	4
[A1] Foreword to Amendment 1 [A1]	5
Introduction	6
1 Scope.....	7
2 Normative references.....	7
3 Terms and definitions	7
4 General.....	9
4.1 Intervals between periodic inspections.....	9
4.2 Requirements for inspection	9
5 Preparation of the acetylene cylinder	9
5.1 Depressurization of the acetylene cylinder.....	9
5.2 Preparation for external visual inspection.....	10
5.3 Removal of the valve	10
5.4 Removal of neck/core hole filters.....	10
6 Inspection and maintenance.....	11
6.1 External visual inspection.....	11
6.2 Inspection of the porous material.....	11
6.3 Addition of non-monolithic porous material.....	12
6.4 Replacement of porous material	13
6.5 Inspection of fusible plugs	13
6.6 Inspection of valves.....	13
6.7 Inspection of cylinder neck	13
6.8 Reassembly.....	14
7 Cylinder marking and identification.....	14
8 Records	15
9 Rejection and rendering cylinders unserviceable	15
10 Disposal of unserviceable cylinders.....	15
Annex A (informative) Tops of acetylene cylinders containing monolithic porous material	16
Annex B (normative) External visual inspection.....	19
B.1 General.....	19
B.2 Physical and material defects.....	19
B.3 Corrosion.....	20
Annex C (normative) Determination of the top clearance	22
Annex D (normative) Cracks in the porous material.....	24
Annex E (informative) Rings for indicating the date of the next periodic inspection for gas cylinders.....	25
Bibliography.....	27