ISO 14245:2019 (E)

Gas cylinders — Specifications and testing of LPG cylinder valves — Self-closing

Contents

Foreword

Introduction

1 Scope

2 Normative references

3 Terms and definitions

4 Design and specification

4.1 General
4.2 Materials
4.2.1 General
4.2.2 Operating temperatures
4.2.3 Copper alloys
4.2.4 Non-metallic materials
4.3 Essential components
4.3.1 Valve operating mechanism
4.3.2 Valve body
4.3.3 Valve stem
4.3.4 Valve outlet
4.3.5 Excess flow valve
4.4 Optional components
4.4.1 General
4.4.2 Pressure relief valve
4.4.3 Eduction tube
4.4.4 Fixed liquid level gauge
4.4.5 Excess flow valve
4.4.6 Non-return valve
4.4.7 Liquid level indicator
4.4.8 Sealing cap and sealing plug
4.4.9 Sediment tube
4.5 Leak tightness

5 Valve type test

5.1 General
5.2 Test samples
5.3 Test procedure and test requirements
5.4 Inspection
5.5 Hydraulic pressure test
5.5.1 Procedure
5.5.2 Requirement
5.6 External and internal leak tightness tests
5.6.1 Procedure
5.6.1.1 General
5.6.1.2 External leak tightness test
5.6.1.3 Internal leak tightness test
5.6.2 Requirement
5.7 Operation test
5.7.1 Procedure
5.7.2 Requirement
5.8 Valve stem test

5.8.1 Procedure
5.8.2 Requirement
5.9 Impact test
5.9.1 General
5.9.2 Procedure
5.9.3 Requirement
5.10 Endurance test — Part 1
5.10.1 Procedure
5.10.2 Requirement
5.11 Endurance test — Part 2
5.11.1 Procedure
5.11.2 Requirement
5.12 Simulated vacuum test
5.13 Examination of dismantled valves
5.13.1 Procedure
5.13.2 Requirement
5.14 Excess flow valve test
5.14.1 General
5.14.2 Excess flow valve test with air
5.14.3 Excess flow valve test with water
5.14.4 Excess flow strength test
5.15 Non-return valve test
5.15.1 Procedure
5.15.2 Requirement
5.16 Vibration test
5.16.1 Procedure
5.16.2 Requirement

6 Documentation and test report

6.1 Documentation
6.2 Test report

7 Production testing

8 Markings

Annex A (normative) Production testing and inspection

Annex B (normative) Special low temperature requirements

Annex C (normative) Vibration testing

C.1 General
C.2 Test samples
C.3 Test method

Page count: 23