

DIN EN ISO 11623:2018-01 (E)

Gas cylinders - Composite construction - Periodic inspection and testing (ISO 11623:2015, Corrected version 2017-02)

Contents	Page
European foreword	3
Foreword	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	6
4 Due dates for periodic inspection and testing	9
5 Procedures for periodic inspection and testing	9
5.1 List of procedures	9
5.2 Heat exposure	9
6 Identification of cylinder and preparation for periodic inspection and testing	10
7 External visual inspection	10
7.1 Preparation	10
7.2 Inspection procedures	11
7.3 Damage	11
7.3.1 General	11
7.3.2 Identification label	11
7.3.3 Damage levels	11
7.3.4 Types of damage	13
7.4 Repairs	14
8 Internal visual inspection	15
8.1 Safe removal of valve	15
8.2 Internal inspection and cleaning	15
8.2.1 General	15
8.2.2 Metallic liners	15
8.2.3 Linerless and non-metallic liners	15
8.3 Inspection of cylinder neck/shoulder	16
9 Pressure test	17
10 Leak test	17
11 Inspection of valve	17
12 Final operations	17
12.1 Drying and cleaning	17
12.2 Painting	17
12.3 Cylinder re-valving	18
12.4 Check on cylinder tare	18
12.5 Marking	18
12.6 Reference to next test date	18
12.7 Identification of contents	19
12.8 Records	19
13 Rejection and rendering cylinders unserviceable	19
Annex A (normative) Damage criteria for steel wire wound, aluminium-alloy cylinders	27
Annex B (normative) Internal inspection of translucent cylinders	28
Annex C (informative) Intervals between periodic inspection and testing	29
Bibliography	32