

DIN EN ISO 11114-1:2017-05 (E)

Gas cylinders - Compatibility of cylinder and valve materials with gas contents - Part 1: Metallic materials (ISO 11114-1:2012 + Amd.1:2017) (includes Amendment A1:2017)

| Contents | Page |
|--|------|
| Foreword to EN ISO 11114-1:2012 | 3 |
| Ⓐ European foreword to Amendment 1 Ⓐ | 4 |
| Introduction | 5 |
| 1 Scope | 6 |
| 2 Normative references | 6 |
| 3 Terms and definitions | 6 |
| 4 Materials | 7 |
| 4.1 General | 7 |
| 4.2 Cylinder materials | 8 |
| 4.3 Valve materials | 8 |
| 5 Compatibility criteria | 9 |
| 5.1 General | 9 |
| 5.2 Corrosion | 9 |
| 5.3 Hydrogen embrittlement phenomenon | 10 |
| 5.4 Generation of dangerous products | 10 |
| 5.5 Violent reactions (e.g. ignition) | 10 |
| 5.6 Stress corrosion cracking | 11 |
| 6 Material compatibility | 11 |
| 6.1 Table of compatibility for single gases (see Table 1) | 11 |
| 6.2 Compatibility for gas mixtures | 11 |
| 6.3 Using Table 1 | 11 |
| Annex A (informative) Gas/materials NQSAB compatibility code | 41 |
| A.1 General | 41 |
| A.2 Material classes and compatibility identification | 41 |
| A.3 NQSAB code | 42 |
| A.4 Groups of gases | 51 |
| Bibliography | 57 |