

ISO 24490:2016-03 (E)

Cryogenic vessels - Pumps for cryogenic service

Contents	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Requirements for pumps	2
4.1 General	2
4.2 Materials	2
4.2.1 General	2
4.2.2 Mechanical properties at low temperature	2
4.2.3 Corrosion resistance	3
4.2.4 Oxygen and oxidizing fluids compatibility	3
4.2.5 Hydrogen compatibility	4
4.3 Design	4
4.3.1 Pressure-containing parts	4
4.3.2 Performance	4
4.3.3 Clearances	4
4.3.4 Prevention of rubbing	4
4.3.5 Fastenings	4
4.3.6 Warm bearings	4
4.3.7 Cold bearings	4
4.3.8 Bearing lubrication	5
4.3.9 Shaft seals	5
4.3.10 Purging	5
4.3.11 Prevention of particle contamination	5
4.3.12 Specific requirement for flammable liquids	5
4.3.13 Protection against over-pressurization	6
4.3.14 Pump motors	6
5 Test procedures	6
5.1 Prototype testing	6
5.1.1 General	6
5.1.2 Design evaluation	6
5.1.3 Performance evaluation	6
5.1.4 Initial tests	6
5.1.5 Cryogenic tests	7
5.2 Production testing	7
5.2.1 General	7
5.2.2 Hydrostatic pressure test	7
5.2.3 Mechanical running and performance test	8
6 Cleanliness	8
7 Marking	8
Annex A (informative) Guidance on installation design	9
Annex B (informative) Acceptable materials for construction of centrifugal pumps for liquid oxygen	11
Bibliography	15