

# ISO 14246:2014-06 (E)

## Gas cylinders - Cylinder valves - Manufacturing tests and examinations

---

<b>Contents</b>		<b>Page</b>
Foreword .....		iv
Introduction .....		v
1	Scope .....	1
2	Normative references .....	1
3	Terms and definitions .....	1
4	Cleaning .....	2
5	Manufacturing tests and examinations .....	2
5.1	General .....	2
5.2	Valve test pressure .....	2
5.3	Tests to be performed on every valve .....	3
5.4	Inspections, verifications and examinations to be performed on a sample .....	3
5.5	Procedures to verify materials of construction and components .....	4
Annex A (informative) Example of test protocol on every valve .....		5
Bibliography .....		6