

DIN EN 15888:2014-07 (English)

Transportable gas cylinders - Cylinder bundles - Periodic inspection and testing

Contents	Page
Foreword	3
Introduction	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	5
4 List of procedures for periodic inspections and tests	7
5 Inspection and tests	7
5.1 General	7
5.2 Identification of cylinders/bundles and preparation for inspection and tests	7
5.3 Depressurization of manifold and individual cylinders	8
5.4 Disassembly of the bundle including safe de-valving/removal of cylinder fittings	8
5.5 Cylinder periodic inspection and test	8
5.6 Assessment of the cylinder bundle frame, manifold and valve condition (including cylinder and main valves)	8
5.7 Bundle assembly and testing	9
6 Stamp marking	9
7 Product and hazard identification	10
8 Colour coding	10
9 Documentation	10
Annex A (normative) Procedure to be adopted when a cylinder valve is suspected to be obstructed	11
A.1 Check for obstructed valve	11
A.2 Valve unobstructed	11
A.3 Valve obstructed	11
Annex B (normative) Requirements for the periodic inspection and test of acetylene cylinder bundles	14
Bibliography	15