ISO 19078:2013-01 (E)

Gas cylinders - Inspection of the cylinder installation, and requalification of high pressure cylinders for t he on-board storage of natural gas as a fuel for automotive vehicles

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Background information 4
4.1 General 4
4.2 Cylinder types and descriptions 4
4.3 Required marking information 5

5 Inspection body and inspectors 5

6 Inspection equipment 6

7 Cylinder, valve and pressure relief device inspection 6
7.1 Inspection interval 6
7.2 Conditions requiring immediate inspection 6
7.3 Preparation for inspection 7
7.4 Cylinder inspection 8
7.5 Additional inspection of metal cylinders -- CNG-1 and metallic areas of CNG-2, CNG-3 and the metal bosses of CNG-4 13
7.6 Additional inspection requirements for composite cylinders (CNG-2, CNG-3 and CNG-4)15 7.7 Valve and pressure relief device inspection 16
7.8 Cylinder marking 17
7.9 Cylinder inspection record/checklist 18
7.10 Cylinder final acceptance/rejection 18
7.11 Component final acceptance/rejection 19

8 Installation and mounting inspection 20
8.1 Installation and mounting of Natural Gas Vehicle fuel cylinders 20
8.2 Cylinder installation inspection 20

9 Condemned cylinders 22
9.1 General 22
9.2 Condemned cylinders 22
9.3 Destruction process 22

Annex A (informative) Depressurization and purging of CNG fuel cylinders 24

Annex B (informative) Conditions and usage that may warrant more frequent inspections 26

Annex C (informative) Inspection checklist example 27

Annex D (informative) Considerations for hydrostatic test and internal inspection 29

Bibliography 31