DIN EN ISO 13341:2011-02 (E)

Gas cylinders - Fitting of valves to gas cylinders (ISO 13341:2010)

Contents

Page

Foreword 3

1 Scope 4

2 Normative references 4

3 General requirements and recommendations 4

4 Preparation 5

5 Valving procedure for taper threaded valves 6
5.1 General 6
5.2 Wrapping with sealant tape 6
5.3 Application of soft metal caps 6
5.4 Valve torquing 6

6 Valving procedure for parallel threaded valves 7

7 Procedure for achieving valve alignment for cylinders with fixed (e.g. welded) shroud and taper threads 7

Annex A (normative) Valving torques for threads in accordance with ISO 11363-1 and ISO 15245-1 ... 8

A.1 General 8
A.2 Valving torques for seamless steel cylinders and composite cylinders with steel boss 8
A.3 Valving torques for aluminium alloy cylinders and composite cylinders with aluminium alloy boss 9
A.4 Valving torques for welded steel cylinders 9

Annex B (informative) Application of paste as sealant 10

B.1 General 10
B.2 Proposed procedure 10

Bibliography 11