

ISO/TR 22694:2008-05 (E)

Gas cylinders - Methods for establishing acceptance/rejection criteria for flaws in seamless steel and aluminium alloy cylinders at time of periodic inspection and testing

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Technical approach	3
3	Normative references	1
4	Terms and definitions	1
5	Cylinder symbols	2
6	Modelling and analysis of flaw sizes	4
6.1	Basis and theory	4
6.2	Summary of the fitness-for-service method of analysis	5
7	Experimental results	7
8	Verification of the flaw size analysis	8
8.1	Seamless steel cylinders	8
8.2	Seamless aluminium alloy cylinders	12
8.3	Critical flaw size analysis and verification	16
9	Allowable flaw size analysis and verification	23
10	Discussion	37
10.1	Significance of analysis	37
10.2	Significance of critical flaw size (CFS)	38
10.3	Significance of allowable flaw sizes	38
10.4	Significance of other failure modes	38
10.5	Considerations for establishing acceptance/rejection criteria	38
11	Summary and conclusions	39
Annex A (informative) Tests conducted on seamless steel cylinders for fitness-for-service analysis		40
Bibliography		55