

DIN EN 1439:2008-06 (E)

LPG equipment and accessories - Procedure for checking LPG cylinders before, during and after filling

Contents		Page
Foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	6
4	Segregation of cylinders prior to filling	7
4.1	General	7
4.2	Cylinders suitable for filling	7
4.3	Cylinders for periodic inspection	8
4.4	Cylinders requiring further assessment	8
5	Reassessment of cylinders	8
6	Filling conditions	8
6.1	Safe filling quantity	8
6.2	Safe filling mixture and quality	8
6.3	Accuracy of filling equipment	9
6.4	Filling methods	9
7	Post filling checks	9
7.1	Check of filled amount	9
7.2	Action necessary for over / under-filled cylinders	9
7.3	Final checks	9
Annex A (normative) Specific requirements for welded and brazed steel LPG cylinders		10
Annex B (normative) Specific requirements for welded steel LPG cylinders in accordance with EN 14140 or equivalent standard		12
B.1	General	12
B.2	Procedure for establishing rejection criteria carbon steel cylinders	12
B.3	Rejection criteria for stainless steel cylinders	14
Annex C (normative) Specific requirements for welded aluminium LPG cylinders		17
Annex D (normative) Specific requirements for composite LPG cylinders		19
D.1	Establishment of rejection criteria	19
D.1.1	General	19
D.1.2	Procedure	19
D.2	Examples of rejection criteria	20
Annex E (normative) Safe filling conditions		26
Annex F (informative) Flow diagram of the checks before, during and after filling		27

Annex G (informative) Inspection procedure for a particular design of protected cylinder	28
G.1 Scope and cylinder description	28
G.2 Cylinders suitable for filling	28
G.3 Cylinders for periodic inspection	28
G.4 Cylinders requiring further assessment	28
G.5 Reassessment of cylinders	28
Bibliography	31